



## PE1000 Rod Ram Extruded

Natural / Black

PE1000 is a food compliant material with high abrasion resistance, very low coefficient of friction and excellent impact strength. PE1000 has good chemical resistance, low moisture absorption and improved lower working temperature range (-260°C to +80°C).

### *product information*

Name:	Ultra-High Molecular Weight Polyethylene
Other names:	Prolen 6000x dehoplast PE 1000, Orbilan PE 1000
Abbreviation:	PE1000, UHMWPE

### *key characteristics*

- » Excellent wear and abrasion resistance
- » High impact strength at low temperature range
- » Excellent machinability
- » Food compliant

### *applications*

- » Aggregate handling
- » Food processing
- » Pharmaceutical
- » Bottle plants
- » Cryogenic equipment
- » Linings

### *this document contains*

- » Technical Datasheet (Page 1)
- » Chemical Datasheet (Page 2)
- » Safety Datasheet (Pages 3-4)

For any further information regarding food, fire and water certificates then please contact the sales team on 0116 232 1010

**Head Office - Leicester**  
68 Scudamore Road, Braunstone Frith Industrial Estate, Leicester LE3 1UA  
Telephone / 0116 232 1010  
Fax / 0116 287 3577  
Email / [sales@oadbyplastics.co.uk](mailto:sales@oadbyplastics.co.uk)  
Web / [www.oadbyplastics.co.uk](http://www.oadbyplastics.co.uk)



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### technical properties

Physical Properties	Test	Unit	Result
1. Specific gravity	ISO 1183	g/cm <sup>3</sup>	0.93
2. Water absorption	ISO 62	%	0.5
3. Maximum service temp. Upper temp limit (no stronger mechanical stress involved)	UL 7466	°C	90
Lower temp limit	-	°C	-150

Mechanical Properties	Test	Unit	Result
1. Tensile strength at yield	ISO 527	MPa	20
2. Elongation at yield	ISO 527	%	20
3. Tensile strength at break	ISO 527	MPa	>40
4. Elongation at break	ISO 527	%	>50
5. Impact strength	ISO 179	kJ/m <sup>2</sup>	no break
6. Notch impact strength	ISO 179	kJ/m <sup>2</sup>	no break
7. Ball indentation / Rockwell hardness	ISO 2039	MPa	38
8. Shore-D	ISO 868	-	67
9. Flexural strength	ISO 178	MPa	27
10. Modulus of elasticity	ISO 527	MPa	760

Thermal Properties	Test Method	Unit	Result
1. Vicat-softening point VST/B/50	ISO 306	°C	80
2. Heat deflection temperature HDT/B	ISO 75	°C	65
HDT/A	ISO 75	°C	42
3. Coefficient of linear thermal expansion	ISO 11359	k <sup>-1</sup> *10 <sup>-4</sup>	2
4. Thermal conductivity at 20 °C	ISO 2200-4	W/(m*K)	0.41

Electrical Properties	Test Method	Unit	Result
1. Volume resistivity	IEC 60093	Ω x cm	>10 <sup>13</sup>
2. Surface resistivity	IEC 60093	W	>10 <sup>13</sup>
3. Dielectric constant at 1MHz	IEC 60250	-	3
4. Dielectric loss factor at 1 MHz	IEC 60250	-	0.001
5. Dielectric strength	IEC 60243-1	kV/mm	45
6. Tracking resistance	IEC 60112	V	CTI 600

Additional Data	Test Method	Unit	Result
1. Bondability	-	-	-
2. Food compliance	FDA	-	+
3. Flammability	UL 94	-	HB

Key:

Yes	Limited	No or no data
+	o	-

All The above information is for guide purposes only. The data has been taken from standard test results provided by our manufacturers.

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### chemical properties

Agent	Conc %	Working Temp	
		20°C	60°C
Acetic Acid	100	+	
Acetone	100	+	+/o
Ammonia	Conc.	+	+
Ammonium chloride		+	+
Amyl Alcohol		+	+
Benzene		+	+/o
Bleaching Solution	12,5 Cl		
Boric Acid	100	+	+
Brake Fluid		+	+
Butyl Acetate		+	
Calcium Chloride		+	+
Carbon disulphide	100		
Carbon Tetrachloride			
Chlorine, gas	100		
Chlorobenzene	100		
Chloroform			
Citric Acid	10	+	+
Cresol		+	+
Cyclohexanone	100	+	
Cyclohexene	100	+	+
Diesel Fuel		+	+
Ethyl acetate	100	+	
Ethyl alcohol	96	+	+
Ethylene Chloride	100		
Formic Acid	10	+	+
Frost protection agent		+	+
Fuel, aromatic free		+	+
Glycerine	100	+	+
Glycol	100	+	+
Heating oil		+	+
Heptane	100	-	-
Hydrochloric acid	10	+	+
Hydrochloric acid	Conc.	+	+

Agent	Conc %	Working Temp	
		20°C	60°C
Hydrofluoric acid	40	+	o
Hydrogen peroxide	10	+	+
Hydrogen Sulphide		+	
Isopropyl Alcohol	100	+	+
Mercurochrome		+	
Methyl alcohol	100	+	+
Methyl ethyl ketone	100	+	
Methylene chloride	100	o/-	-
Nitric acid	10	+	+
Nitric acid	50	o	o/-
Nitrobenzine		+	
Oxalic Acid		+	+
Ozone, gas	ca. 0,5 ppm	+/o	-
Paraffin Oil	100	+	+
Perchlorethylene		o	-
Petroleum	100	+	o
Petroleum, aromatic free	100		
Phenol, aqu	ca.9	+	+
Phosphoric Acid	50	+	+
Potassium hydroxide liquor	50	+	+
Propyl alcohol		+	+
Pyridine		+	
Silicone oil		+	+
Sodium carbonate, aqu		+	+
Sodium chloride, aqu		+	+
Sodium Hydroxide liquor	60	+	+
Sodium hydrogen sulphite		+	+
Sodium nitrate, aqu		+	+
Sodium thiosulfate		+	+
Sulphuric Acid	96	o	-
Tetrahydrofuran	100		
Toluene	100		
Trichlorethylene	100	-	-
Xylene		-	-

Key:

Resistant	Partly Resistant	Non-Resistant
+	o	-

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### *safety properties*

#### Substance/preparation and Company detail

Polyethylene

Oadby Plastics  
68 Scudamore Road,  
Braunstone Frith Industrial Estate,  
Leicester,  
LE3 1UA  
0116 232 1010

#### Composition / Indications to components

Chemical characteristics: polymer of ethylene  
CAS-number: not necessary

#### Possible dangers

Unknown

#### First-aid measures

General comment: medical aid is not necessary  
First-aid measures: none  
Routes of exposure: none  
Symptoms / effects: none

#### Fire-fighting measures

Suitable fire-fighting appliance: water fog, foam, fire fighting powder, carbon dioxide  
Hazard warning notice: not applicable

#### Measures in case of unintended release

Person-related measures: none  
Environmental protection measures: not applicable  
Cleaning equipment: not applicable  
Unsuitable cleaning products: not applicable

#### Handling and storage

Handling: no special regulations must be observed  
Storage: unlimited good storage property

#### Limitation of exposition

Special design of techn. processing facilities: not required  
Tolerance levels: none  
Exposure measurement procedures: none  
Respiratory protection: not required  
Eye protection: not required  
Body protection: not required

#### Physical and chemical characteristics

##### **Phenotype**

Phenotype / form: semi-finished product, solid state  
Colour: natural  
Smell: not applicable

##### **Change of state**

Crystalline melting range: 130-135 °C  
Flash point: not applicable

##### **Other remarks**

Density: 0.93 g/cm<sup>3</sup>

## *safety properties*

### Stability and reactivity

Thermal decomposition: above appr. 300 °C

Dangerous decomposition products:

Besides carbon black also carbon dioxide and water as well as low molecular parts of PE will develop during the burning process. In case of incomplete burning also carbon monoxide may arise.

Use of stabilisers: none

Exothermic reactions: none

Notices regarding state of aggregation: none

Conditions to be avoided: none

Substances/media to be avoided: none

### Toxic information

During several years of usage no effects being harmful for the health were observed.

### Ecological information

No biodegradation, no solubility in water, no effects being harmful to the environment must be expected.

Mobility: not applicable

Accumulation: not applicable

Eco-toxicity: not applicable

### Waste-disposal information

Can be recycled or can be disposed of together with household rubbish (acc. To local regulations).

Waste key for the unused product: EAK-Code 120 105

Waste name: waste of Polyolefine.

### Transport information

No dangerous product in respect to / according to transport regulations

Notice/symbol transport containers: none

Special marking for containers: none

### Regulations

Marking according to GefStoffV/EG: no obligation for marking

Water danger class: class 0 (self classification)

Domestic requirements to be observed: none

### Further information

The information is based on our current knowledge. They are meant to describe our products in respect to safety requirements. They do not represent any guarantee of the described product in the sense of the legal guarantee regulations.