



## Product information

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### Product full identity:

Acetal MD

Acetal MD contains additives which are visible to metal detector scanning equipment so that any plastic contamination can be easily identified. Temperature range -30°C to +105°C, high dimensional stability, good balance of stiffness & impact strength. It is also food compliant.

## Properties

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- » High dimensional stability
- » Good balance of stiffness & impact strength
- » Detection by x-ray possible
- » Temperature range -30°C to +150°C
- » Blue for visual detection

## Applications

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- » Meat processing
- » Dairy production
- » Confectionery industry
- » Beverage processing and filling
- » Bakeries

## This document contains

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- » Technical Datasheet (Page 2)
- » Safety Datasheet (Pages 3-4)

For any further information regarding food, fire and water certificates then please contact the sales team on 0116 232 1010

## Technical Properties

Physical Properties	Test	Unit	Result
1. Specific gravity	ISO 1183-1	g/cm <sup>3</sup>	1.46
2. Water absorption		%	0.75
3. Maximum service temp. Upper temp limit - Short Term (no stronger mechanical stress involved)	-	°C	140
Long Term	-	°C	90
5. Lower temp limit	-	°C	-30
Mechanical Properties	Test	Unit	Result
1. Tensile strength at yield	ISO 527-1/-2	MPa	66 / -
2. Elongation at yield	-	%	14
4. Tensile strength at break	ISO 527-1/-2	%	15
5. Unnotched impact strength	ISO 179-1/1eU	kJ/m <sup>2</sup>	70
6. Notch impact strength	ISO 179-1/1eA	kJ/m <sup>2</sup>	5
7. Ball indentation / Rockwell hardness	ISO 2039-1/-2	MPa	155 / M86
8. Shore-D	-	-	-
9. Flexural strength	-	MPa	-
10. Modulus of elasticity	ISO 527-1/-2	MPa	2950
Thermal Properties	Test Method	Unit	Result
1. Vicat-softening point VST/B/50	-	°C	-
2. Heat deflection temperature HDT/A	ISO 75-1/-2	°C	100
3. Coefficient of linear thermal expansion 23°C - 100°C	-	m/(m.K)	130 x 10 <sup>-6</sup>
4. Thermal conductivity at 23 °C	-	W/(m*K)	0.31
Electrical Properties	Test Method	Unit	Result
1. Volume resistivity	IEC 6093	Ω x m	>10 <sup>13</sup>
2. Surface resistivity	IEC 6093	Ω	>10 <sup>12</sup>
3. Dielectric constant at 1MHz	-	-	-
4. Dielectric Dissipation factor at 1 MHz	IEC 60250	10 <sup>6</sup> Hz	-
5. Electrical strength	IEC 60243-1	kV/mm	-
6. Comparative tracking index (CTI)	IEC 60112	-	-
Additional Data	Test Method	Unit	Result
1. Bondability	-	-	-
2. Food compliance	FDA	-	+
3. Flammability	UL 94	-	HB

All The above information is for guide purposes only. The data has been taken from standard test results provided by our manufacturers.

### Key:

Yes	Limited	No data
+	0	-

## Safety Properties

### Substance / preparation and company detail

Acetal MD  
Oadby Plastics  
68 Scudamore Road,  
Braunstone Frith Industrial Estate,  
Leicester,  
LE3 1UA  
0116 232 1010

### Composition / indications to components

**Chemical characterization :** Polyvinylidene fluoride (PVDF)

**Hazardous substances :** Product contains no hazardous ingredients liable to be disclosed.

### First-fighting measures

**Suitable extinguishing media:** Water, foam, dry chemical, CO<sub>2</sub>. Adapted to the nature and extend of fire.

**Hazardous decomposition products:** The main products formed in case of overheating and combustion are carbon monoxide, carbon dioxide and formaldehyde. Formation of further hazardous decomposition products depends upon the fire conditions and can not be excluded.

**Special protective equipment:** Firemen should wear self-contained breathing apparatus and protective clothing to prevent contact with skin and/or eyes. If exposed to combustion fumes in a high concentration, bring the victim into fresh air. If molten material contacts skin, cool rapidly with cold water and obtain medical attention for removal of adhering material and treatment of the burn.

### Handling and storage

**Machining:** During machining of the semi-finished products, evacuate swarf to prevent slipping or tripping hazard and observe the maximum allowable concentration of dust and formaldehyde levels on the workplace which apply in your country. Wear safety goggles during machining.

**Storage:** The products shall be stored indoors in a normal environment (air at 10 - 30°C / 30 - 70% RH) and kept away from any source of degradation such as sunlight, UV-lamps, chemicals (direct or indirect contact), ionising radiation, flames, etc. Dimensional changes (camber, warpage, shrinkage ...) of the products as well as slight colour shifts of the external surfaces can occur with time. The latter does generally not pose a problem in case of semi-finished products since the surface-layer is mostly removed anyway upon machining them into finished parts.

**Safety measures:** Standard industrial safety recommendations shall be observed. Temperatures above the melting temperature shall be avoided.

### Limitation of exposition

According to the 'European Waste Catalogue and Hazardous Waste list', uncontaminated waste from the products is not classified as hazardous. The following six-digit codes can be used:

**07 02 13:** Waste plastic from manufacture, formulation, supply and use of plastic

**12 01 05:** Plastic shavings and turnings

**16 01 19:** plastic, from end-of-life vehicles from different means of transport (including off-road machinery) and wastes from dismantling of end-of-life vehicles and vehicle maintenance

**17 02 03:** Plastic construction and demolition wastes

**20 01 39:** plastics from municipal wastes (household waste and similar commercial, industrial and institutional wastes)

Waste disposal: When recycling is not feasible, waste disposal by incineration or landfill can be applied. Disposal methods shall conform to local or other government regulations. The products do not contain cadmium pigments or cadmium stabilisers. They are not biologically degradable, but based on the present state of knowledge no negative effects on the environment may be anticipated.

## Safety Properties

### Marking and transport information

**Classification and labeling:** Hazard warning labeling in accordance with relevant EC-Directives is not required.

**International transport regulations:** Not applicable

### Further information

The information is based on our current knowledge. They are meant to describe our products in respect to safety requirements. They do not represent any guarantee of the described product in the sense of the legal guarantee regulations.