



Product information

Product full identity:

Unplasticised Polyvinyl Chloride

U-PVC is rated self-extinguishing, has excellent chemical resistance with high mechanical and tensile strength, together with a high degree of stability. U-PVC is easily weldable but has a limited operating temperature range of 0°C to +60°C.

Properties

- » Machines well to a polished finish
- » Solvent Cemented & Welded
- » Relatively less expensive than other plastics
- » Strong and stiff
- » Flame retardant grades available
- » Chemical resistant
- » Self extinguishing
- » UV stabilised grades available
- » Drinking water approved
- » Food compliant grades available

Applications

- » Corrosive fluid handling
- » Valves
- » Tanks
- » Water applications
- » Air conditioning & ventilation systems

This document contains

- » Technical Datasheet (Page 2)
- » Chemical Datasheet (Page 3)
- » Safety Datasheet (Pages 4-5)

For any further information regarding food, fire and water certificates then please contact the sales team on 0116 232 1010

Technical Properties

| Physical Properties | Test | Unit | Result |
|---|-------------|-----------------------------------|-------------------|
| 1. Specific gravity | ISO 1183 | g/cm ³ | 1.36 |
| 2. Water absorption | ISO 62 | % | 0.5 |
| 3. Maximum service temp. Upper temp limit (no stronger mechanical stress involved) | UL 7466 | °C | 60 |
| Lower temp limit | - | °C | -15 |
| Mechanical Properties | Test | Unit | Result |
| 1. Tensile strength at yield | ISO 527 | MPa | 51 |
| 2. Elongation at yield | ISO 527 | % | 3 |
| 3. Tensile strength at break | ISO 527 | MPa | 30 |
| 4. Elongation at break | ISO 527 | % | >10 |
| 5. Impact strength | ISO 179 | kJ/m ² | no break |
| 6. Notch impact strength | ISO 179 | kJ/m ² | 3 |
| 7. Ball indentation / Rockwell hardness | ISO 2039 | MPa | 120 |
| 8. Shore-D | ISO 868 | - | 82 |
| 9. Flexural strength | ISO 178 | MPa | 90 |
| 10. Modulus of elasticity | ISO 527 | MPa | 3040 |
| Thermal Properties | Test Method | Unit | Result |
| 1. Vicat-softening point VST/B/50 | ISO 306 | °C | 75 |
| 2. Heat deflection temperature HDT/B | ISO 75 | °C | 72 |
| HDT/A | ISO 75 | °C | - |
| 3. Coefficient of linear thermal expansion | ISO 11359 | k ⁻¹ *10 ⁻⁴ | 0.8 |
| 4. Thermal conductivity at 20 °C | ISO 2200-4 | W / (m*K) | 0.14 |
| Electrical Properties | Test Method | Unit | Result |
| 1. Volume resistivity | IEC 60093 | Ω x cm | >10 ¹³ |
| 2. Surface resistivity | IEC 60093 | W | >10 ¹³ |
| 3. Dielectric constant at 1MHz | IEC 60250 | - | 3 |
| 4. Dielectric loss factor at 1 MHz | IEC 60250 | - | 0.01 |
| 5. Dielectric strength | IEC 60243-1 | kV/mm | 40 |
| 6. Tracking resistance | IEC 60112 | V | KB 600 |
| Additional Data | Test Method | Unit | Result |
| 1. Bondability | - | - | + |
| 2. Food compliance | FDA | - | - |
| 3. Flammability | UL 94 | - | V-0 |

All The above information is for guide purposes only. The data has been taken from standard test results provided by our manufacturers.

Key:

| Yes | Limited | No data |
|-----|---------|---------|
| + | 0 | - |

Chemical Properties

| Agent | Conc % | Working Temp | | Agent | Conc % | Working | Temp |
|------------------------|---------|--------------|------|----------------------------|-------------|---------|------|
| | | 20°C | 60°C | | | | |
| Acetic Acid | 100 | + | - | Hydrofluoric acid | 40 | + | o |
| Acetone | 100 | - | - | Hydrogen peroxide | 10 | + | + |
| Ammonia | Conc. | + | o | Hydrogen Sulphide | | + | + |
| Ammonium chloride | | + | + | Isopropyl Alcohol | 100 | + | + |
| Amyl Alcohol | | + | o | Mercurochrome | | o | - |
| Benzene | | - | - | Methyl alcohol | 100 | + | +/o |
| Bleaching Solution | 12,5 Cl | + | - | Methyl ethyl ketone | 100 | - | - |
| Boric Acid | 100 | + | o | Methylene chloride | 100 | - | - |
| Brake Fluid | | + | + | Nitric acid | 50 | + | + |
| Butyl Acetate | | - | - | Nitrobenzine | | - | + |
| Calcium Chloride | | + | + | Oxalic Acid | | + | + |
| Carbon disulphide | 100 | - | - | Ozone, gas | ca. 0,5 ppm | + | + |
| Carbon Tetrachloride | | - | - | Paraffin Oil | 100 | + | o |
| Chlorine, gas | 100 | o | - | Perchlroethylene | | - | - |
| Chlorobenzene | 100 | - | - | Petroleum | 100 | + | + |
| Chloroform | | - | - | Petroleum, aromatic free | 100 | + | + |
| Citric Acid | 10 | + | - | Phenol, aqu | ca.9 | o | - |
| Cresol | | - | - | Phosphoric Acid | 50 | + | + |
| Cyclohexanone | 100 | - | - | Potassium hydroxide liquor | 50 | + | + |
| Cyclohexene | 100 | + | o | Propyl alcohol | | + | o |
| Diesel Fuel | | + | o | Pyridine | | - | - |
| Diethylene oxide, THF | | - | - | Silicone oil | | + | + |
| Ethyl acetate | 100 | - | - | Sodium carbonate. aqu | | + | + |
| Ethyl alcohol | 96 | + | o | Sodium chloride, aqu | | + | + |
| Ethylene Chloride | 100 | - | - | Sodium Hydroxide liquor | 15 | o | o |
| Formic Acid | 10 | + | o | Sodium Hydroxide liquor | 60 | o | o |
| Frost protection agent | Petrol | + | + | Sodium hydrogen sulphite | | + | + |
| Fuel, aromatic free | | + | + | Sodium nitrate, aqu | | + | + |
| Glycerine | 100 | + | + | Sodium thiosulfate | | + | + |
| Glycol | 100 | + | + | Sulphuric Acid | 96 | + | +/o |
| Heating oil | | + | + | Tetrahydrofurance | 100 | - | - |
| Heptane | 100 | + | + | Toluene | 100 | - | - |
| Hydrochloric acid | conc. | + | + | Trichlorethylene | 100 | - | - |
| | | | | Xylene | | - | - |

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Key:

| Yes | Limited | No data |
|-----|---------|---------|
| + | o | - |

Safety Properties

Substance / preparation and company detail

Polyvinylchloride
Oadby Plastics
68 Scudamore Road,
Braunstone Frith Industrial Estate,
Leicester,
LE3 1UA
0116 232 1010

Composition / indications to components

Chemical characteristics: polymer of vinyl chloride
CAS-number: not necessary

Possible dangers

Unknown

First-aid measures

General comment: medical aid is not necessary
First-aid measures: none
Routes of exposure: none
Symptoms / effects: none

First-fighting measures

In case of fire please use gas mask and breathing equipment in depending of circulating air. Fire residues must be disposed of according to the local instructions. Suitable fire-fighting appliance: water fog, foam, fire fighting powder, carbon dioxide
Hazard warning notice: not applicable

Measures in case of unintended release

Person-related measures: none
Environmental protection measures: not applicable
Cleaning equipment: not applicable
Unsuitable cleaning products: not applicable

Handing and storage

Handling: no special regulations must be observed
Storage: unlimited good storage property

Limitation of exposition

Special design of techn. processing facilities: not required
Tolerance levels: none
Exposure measurement procedures: none
Respiratory protection: not required
Eye protection: not required
Body protection: not required

Physical and chemical characteristics

Phenotype

Phenotype / form: semi-finished product, solid state
Colour: dark grey
Smell: not applicable

Change of state

Flash point: not applicable

Other remarks

Density: 1.44 g/cm³

Safety Properties

Stability and reactivity

Thermal decomposition: above appr. 200°C

Dangerous decomposition products:

Besides hydrochloric acid also carbon dioxide and water will develop during the burning process. In case of incomplete burning also carbon monoxide and traces of phosgene may arise.

Use of stabilisers: none

Exothermic reactions: none

Notices regarding state of aggregation: none

Conditions to be avoided: none

Substances/media to be avoided: none

Toxic information

During several years of usage no effects being harmful for the health were observed.

Ecological information

No biodegradation, no solubility in water, no effects being harmful to the environment must be expected.

Mobility: not applicable

Accumulation: not applicable

Eco-toxicity: not applicable

Waste-disposal information

Can be recycled or can be disposed of together with household rubbish (acc. To local regulations).

Waste key for the unused product: EAK-Code 120 105

Waste name: waste of polyvinylchloride

Transport information

No dangerous product in respect to / according to transport regulations

Notice/symbol transport containers: none

Special marking for containers: none

Regulations

Marking according to GefStoffV/EG: no obligation for marking

Water danger class: class 0 (self classification)

Domestic requirements to be observed: none

Further information

The information is based on our current knowledge. They are meant to describe our products in respect to safety requirements. They do not represent any guarantee of the described product in the sense of the legal guarantee regulations.