



## PE Ultraplus® Pressed and Planed

/ Dark Blue (RAL 5002)

PE Ultraplus® has a built-in dry lubricant improving its coefficient of friction, dimensional stability and overall strength against all comparable grades of PE. PE Ultraplus® also offers extremely good wear resistance, excellent noise absorption, very good chemical resistance and is food compliant.

### *product information*

Name:	Ultra-High Molecular Weight Polyethylene
Other names:	-
Abbreviation:	PE Ultraplus®

### *key characteristics*

- » LPV Value 18% higher than UHMWPE
- » Longer bearing life than UHMWPE
- » Better low wear than UHMWPE, for belt and side plates
- » Built-in dry lubricant
- » Food Compliant

### *applications*

- » Belt & Side plates
- » Chain guides
- » Wear bends
- » Any food processing
- » Bottle plants

### *this document contains*

- » Technical Datasheet (Page 1)
- » Chemical Datasheet (Page 2)
- » Safety Datasheet (Pages 3-4)

For any further information regarding food, fire and water certificates then please contact the sales team on 0116 232 1010

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# PE Ultraplus Sheet Pressed and Planed

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### technical properties

Physical Properties	Test	Unit	Result
1. Specific gravity	ISO 1183-1	g/cm <sup>3</sup>	0.95
2. Water absorption till saturation 23°C	-	%	<0.1
3. Maximum service temp. Upper temp limit - Short Term (no stronger mechanical stress involved)	-	°C	-
Long Term	-	°C	-
5. Lower temp limit	-	°C	-200
Mechanical Properties	Test	Unit	Result
1. Tensile stress at yield	ISO 527-1/-2	MPa	20
2. Elongation at yield	-	%	-
4. Tensile strain at break	ISO 527-1/-2	%	>50
5. Unnotched impact strength	ISO 179-1/1eU	kJ/m <sup>2</sup>	no break
6. Notch impact strength	ISO 179-1/1eA	kJ/m <sup>2</sup>	108P
7. Ball indentation / Rockwell hardness	ISO 2039-1/-2	MPa	35
8. Shore-D	-	-	61
9. Flexural modulus of elasticity	-	MPa	-
10. Tensile modulus of elasticity	ISO 527-1/-2	MPa	800
Thermal Properties	Test Method	Unit	Result
1. Vicat-softening point VST/B/50	-	°C	-
2. Heat deflection temperature HDT/A	ISO 75-1/-2	°C	-
3. Coefficient of linear thermal expansion 23°C - 100°C	-	m/(m.K)	-
4. Thermal conductivity at 23°C	-	W/(m*K)	-
Electrical Properties	Test Method	Unit	Result
1. Volume resistivity	IEC 6093	Ω x m	-
2. Surface resistivity	IEC 6093	Ω	-
3. Dielectric constant at 1MHz	-	-	-
4. Dielectric dissipation factor at 1 MHz	IEC 60250	10 <sup>6</sup> Hz	-
5. Electrical strength	IEC 60243-1	kV/mm	-
6. Comparative tracking index (CTI)	IEC 60112	-	-
Additional Data	Test Method	Unit	Result
1. Bondability	-	-	-
2. Food compliance	FDA	-	+
3. Flammability	UL 94	-	HB

Key:

Yes	Limited	No or no data
+	o	-

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### chemical properties

Agent	Conc %	Working Temp	
		20°C	60°C
Acetic Acid	100	o	o
Acetone	100	+	o
Ammonia	Conc.	+	+
Ammonium chloride		+	+
Amyl Alcohol		+	o
Benzene		o	-
Bleaching Solution	12,5 Cl	+	-
Boric Acid	100	+	+
Brake Fluid		+	+
Butyl Acetate		+	-
Calcium Chloride		+	+
Carbon disulphide	100	o	-
Carbon Tetrachloride		-	-
Chlorine, gas	100	-	-
Chlorobenzene	100	o	-
Chloroform		-	-
Citric Acid	10	+	+
Cresol		+	o
Cyclohexanone	100	+	o
Cyclohexene	100	-	-
Diesel Fuel		+	o
Ethyl acetate	100	o	-
Ethyl alcohol	96	+	+
Ethylene Chloride	100	o	o
Formic Acid	10	+	+
Frost protection agent		+	+
Fuel, aromatic free		o	o
Glycerine	100	+	+
Glycol	100	+	+
Heating oil		+	o
Heptane	100	+	-
Hydrochloric acid	10	+	+
Hydrochloric acid	Conc.	+	+

Agent	Conc %	Working Temp	
		20°C	60°C
Hydrofluoric acid	40	+	o
Hydrogen peroxide	10	+	+
Hydrogen Sulphide		+	+
Isopropyl Alcohol	100	+	+
Mercurochrome		+	
Methyl alcohol	100	+	+
Methyl ethyl ketone	100	+	-
Methylene chloride	100	o	o
Nitric acid	10	+	o
Nitric acid	50	o	-
Nitrobenzine		+	o
Oxalic Acid		+	+
Ozone, gas	ca. 0,5 ppm	+	-
Paraffin Oil	100	+	o
Perchlorethylene		o	-
Petroleum	100	o	o
Petroleum, aromatic free	100	+	o
Phenol, aqu	ca.9	+	+
Phosphoric Acid	50	+	+
Potassium hydroxide liquor	50	+	+
Propyl alcohol		+	+
Pyridine		o	o
Silicone oil		+	+
Sodium carbonate, aqu		+	+
Sodium chloride, aqu		+	+
Sodium Hydroxide liquor	60	+	+
Sodium hydrogen sulphite		+	+
Sodium nitrate, aqu		+	+
Sodium thiosulfate		+	+
Sulphuric Acid	96	o	-
Tetrahydrofuran	100	o	-
Toluene	100	o	-
Trichlorethylene	100	o	-
Xylene		o	-

Key:

Resistant	Partly Resistant	Non-Resistant
+	o	-

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### safety properties

#### Substance/preparation and Company detail

PE Ultraplus

Oadby Plastics  
68 Scudamore Road,  
Braunstone Frith Industrial Estate,  
Leicester,  
LE3 1UA  
0116 232 1010

#### Marking and transport information

**Form:** semi-finished products (plates) / finished parts machined from semi-finished products

**Colour:** blue

**Odour:** odourless

**Density:** 0.95 g/cm

**Melting temperature:** 135°C

**Solubility in water:** insoluble

#### Handling and storage

**Machining:** During machining of the semi-finished products, evacuate swarf to prevent slipping or tripping hazard and observe the maximum allowable concentration of dust and formaldehyde levels on the workplace which apply in your country. Wear safety goggles during machining.

**Storage:** The products shall be stored indoors in a normal environment (air at 10 - 30°C / 30 - 70% RH) and kept away from any source of degradation such as sunlight, UV-lamps, chemicals (direct or indirect contact), ionising radiation, flames, etc. Dimensional changes (camber, warpage, shrinkage ...) of the products as well as slight colour shifts of the external surfaces can occur with time. The latter does generally not pose a problem in case of semi-finished products since the surface-layer is mostly removed anyway upon machining them into finished parts.

**Safety measures:** Standard industrial safety recommendations shall be observed. Temperatures above the melting temperature shall be avoided.

#### Fire-fighting measures

**Suitable extinguishing media:** Water, foam, dry chemical, CO<sub>2</sub>. Adapted to the nature and extent of fire.

**Hazardous decomposition products:** The main products formed in case of overheating and combustion are carbon monoxide and carbon dioxide. Formation of further hazardous decomposition products depends upon the fire conditions and cannot be excluded.

**Special protective equipment:** Firemen should wear self-contained breathing apparatus and protective clothing to prevent contact with skin and/or eyes. If exposed to combustion fumes in a high concentration, bring the victim into fresh air. If molten material contacts skin, cool rapidly with cold water and obtain medical attention for removal of adhering material and treatment of the burn.

#### Disposal Considerations

According to the 'European Waste Catalogue and Hazardous Waste list', uncontaminated waste from the products is not classified as hazardous. The following six-digit codes can be used:

**07 02 13:** Waste plastic from manufacture, formulation, supply and use of plastic

**12 01 05:** Plastic shavings and turnings

**16 01 19:** plastic, from end-of-life vehicles from different means of transport (including off-road machinery) and wastes from dismantling of end-of-life vehicles and vehicle maintenance

**17 02 03:** Plastic construction and demolition wastes

**20 01 39:** plastics from municipal wastes (household waste and similar commercial, industrial and institutional wastes)

**Waste disposal:** When recycling is not feasible, waste disposal by incineration or landfill can be applied. Disposal methods shall conform to local or other government regulations. The products do not contain cadmium pigments or cadmium stabilisers. They are not biologically degradable, but based on the present state of knowledge no negative effects on the environment may be anticipated.

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### *safety properties*

#### Marking and transport information

**Classification and labeling:** Hazard warning labeling in accordance with relevant EC-Directives is not required.

**International transport regulations:** Not applicable

#### Further information

The information is based on our current knowledge. They are meant to describe our products in respect to safety requirements. They do not represent any guarantee of the described product in the sense of the legal guarantee regulations.