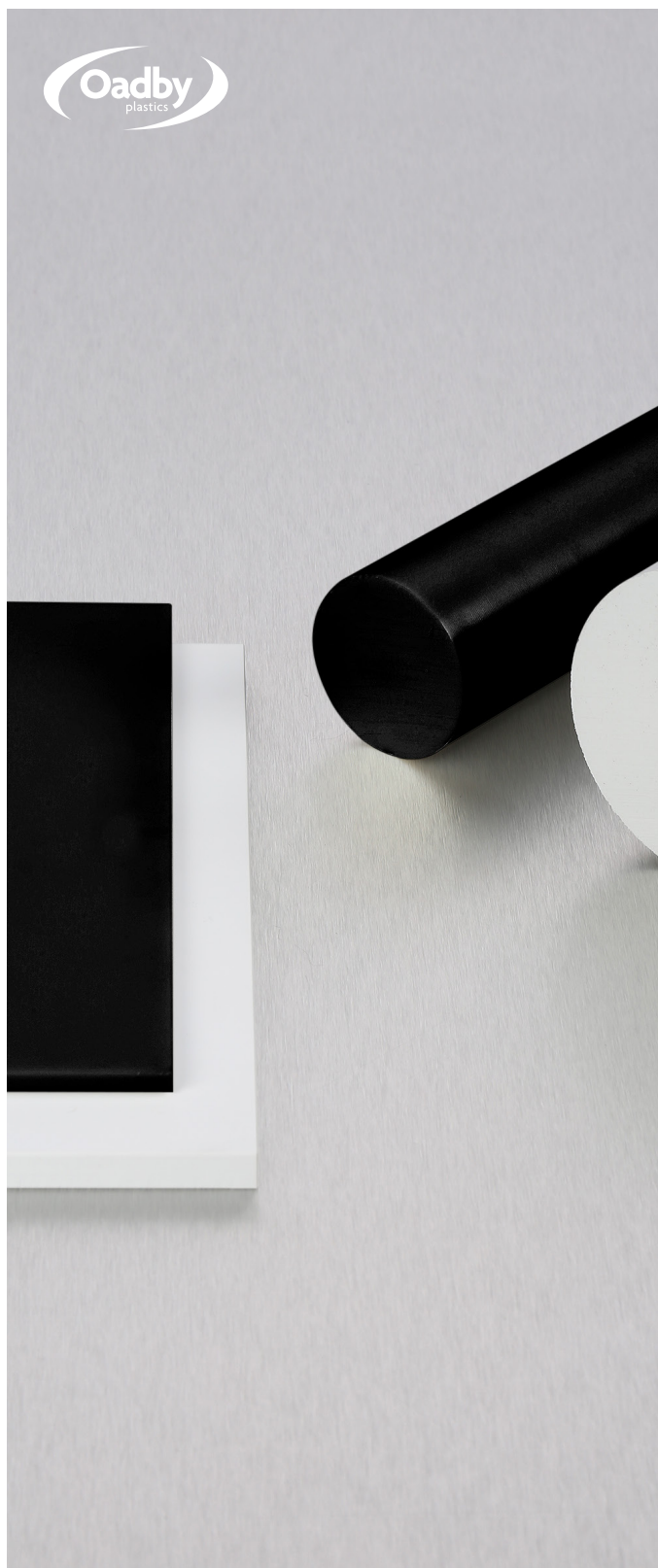


PET

Material Information



PET

Product full identity:

Polyethylene Terephthalate (PETP)

PET offers excellent dimensional stability, load-bearing capacity, and wear resistance, making it ideal for mechanical precision parts. Perfect for engineering, medical, and conveyor applications, it delivers reliable performance where precision and durability are essential.

Properties

- Excellent dimensional stability
- Very good creep resistance
- High strength, stiffness and hardness
- Wide temperature range (+115 to -20°C)
- Low coefficient of friction
- Food contact approved

Applications

- Engineering
- Medical parts
- Conveyor components
- Precision parts

Forms



Solid Rod



Sheet

PET

Technical Properties

Physical	Unit	Test Method	Result
Specific gravity	g/cm ³	ISO 1183	1.39
Water absorption until saturation at 23°C	%	ISO 62	0.50
Maximum service temp. Upper temp limit – short term	°C	-	160
Maximum service temp. Upper temp limit – long term	°C	-	115
Lower temp limit	°C	-	-20
Mechanical	Unit	Test Method	Result
Tensile strength	MPa	ISO 527-2	90
Elongation at yield	%	-	-
Tensile strength at break	MPa	-	-
Unnotched impact strength	kJ/m ²	ISO 179-1/1eU	>50
Notch impact strength	kJ/m ²	ISO 179-1/1eA	3
Ball indentation / Rockwell hardness	MPa	ISO 2039-1/2039-2	170 / M95
Shore-D		ISO 868	-
Flexural modulus of elasticity	MPa	ISO 178	-
Tensile modulus of elasticity	MPa	ISO 527-1/-2	3600
Thermal	Unit	Test Method	Result
Vicat-softening point VST/B/50	°C	-	-
Heat deflection temperature HDT/B	°C	ISO 75-2	75
Coefficient of linear thermal expansion 23 – 100°C	m/(m.K)	ISO 11359	0.6
Thermal conductivity at 23°C	W/mK	DIN 52612	0.27
Electrical	Unit	Test Method	Result
Volume resistivity	Ω x m	IEC 62631-3-1	>10 ¹³
Surface resistivity	Ω	ANSI/ESD STM11.11	>10 ¹⁴
Insulation resistivity	Ω . cm	-	-
Dielectric constant at 1MHz		IEC 60250	3.20
Dielectric loss factor at 1MHz		IEC 60250	0.014
Dielectric strength	kV/mm	IEC 60243-1	22
Comparative tracking index (CTI)		IEC 60112	600
Additional Data	Unit	Test Method	Result
Bondability		-	-
Food compliance – FDA		FDA	Yes
Food compliance – EU		EU 10/2011	Yes
Antistatic		-	-
Flammability	Unit	Test Method	Result
Fire performance		UL 94	HB
Optical	Unit	Test Method	Result
N/A	N/A	N/A	N/A

All information provided in this Product Datasheet is for guide purposes only. The data has been taken from standard test results provided by our manufacturers.